

BACHELOR OF TECHNOLOGY (C.B.C.S.) (2020 COURSE)  
B.Tech.Sem - IV CHEMICAL : WINTER- 2022  
SUBJECT : DESIGN OF HEAT TRANSFER EQUIPMENT

Day : Monday

Time : 02:30 PM-05:30 PM

Date : 28-11-2022

W-24442-2022

Max. Marks : 60

**N.B**

- 1) All questions are **COMPULSORY**.
- 2) Figures to the right indicate **FULL** marks.
- 3) Draw neat and labelled diagram **WHEREVER** necessary.
- 4) Assume suitable data if necessary.

**Q.1** What is equivalent diameter ( $D_e$ )? Calculate  $D_e$  for heat transfer and pressure drop calculation for double pipe heat exchanger (DPHE) [10]

Data:

Inner pipe : i.d. = 25 mm, o.d. = 33.4 mm  
Outer pipe : i.d. = 50 mm, o.d. = 60.33 mm

**OR**

**Q.1** Calculate pressure drop in annulus region of DPHE. [10]

Data:

Inner pipe : i.d. = 25 mm, o.d. = 33.4 mm  
Outer pipe : i.d. = 50 mm, o.d. = 60.33 mm  
Mass flow rate = 2000 kg/hr  
Density = 985 kg/m<sup>3</sup>  
Viscosity = 0.001 kg/m.s

**Q.2** Enlist steps involved in design of shell and tube heat exchanger (STHE) using Kern method. Elaborate any two steps. [10]

**OR**

**Q.2** Enlist the major components of STHE with neat sketch. Elaborate any two with reference to TEMA standards. [10]

**Q.3** Establish mass balance and energy balance over single effect evaporator. [10]

**OR**

**Q.3** An evaporator is fed at a rate of 8000 kg/hr of solution containing 4% (w/w) solids. Thick liquor leaving the evaporator contains 25% (w/w) solids. If boiling point elevation is 6°C and steam is available at 125°C, calculate: (i) Steam consumption, (ii) Economy, and (iii) Heat transfer area. [10]

Data:

Temperature of feed = 26°C  
Latent heat of condensation of steam = 526 kcal/kg  
Latent heat of vaporization of water = 540 kcal/kg  
Specific heat of feed = 0.95 kcal/kg.°C  
Overall heat transfer coefficient = 1500 kcal/hr.m<sup>2</sup>.°C

**Q.4** Derive an expression for overall heat transfer coefficient (HTC) for mechanically agitated contactor (MAC) wherein heat energy is supplied through jacket to the content of MAC.

**OR**

**Q.4** Enlist system and operating parameters that affect HTC in MAC. Elaborate any one system parameter and operating parameter that affects HTC using any one empirical equation. [10]

**Q.5** What is voidage in solid liquid fluidized bed (SLFB)? How can you measure voidage in SLFB experimentally by pressure drop method? [10]

**OR**

**Q.5** Enumerate heat transfer characteristics of SLFB. Enumerate generalized empirical expression to determine HTC in SLFB. [10]

**Q.6** Classify furnaces and enumerate control system in furnaces. [10]

**OR**

**Q.6** Enlist methodologies to enhance thermal efficiency of furnaces. Elaborate any two methods. [10]